

Ship Jan 16

Work Order ID 78089

December-28-11 3:30:19 PM

78089

Page 1

Item ID: D206-781-551KGY

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Vertical Tunnel-Grey

Stop

NS2

Start Date: 28/12/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 11/12/28

Tooling: _____ Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr	SP
----------	--------------	----

IIN-D407-781 D

100

100

DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D206-781-551KGY CHG001

5/26/123

MLJ 12-1-4
①

110

110

Packaging

Packaging

Pick Kit

0.00

SP 12-01-07

Memo

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

5/26/123

X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 78089

78089

Parent Item: D206-781-551KGY

D206-781-551KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev. A New Issue 10/04/21 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R14		Purchased	No			110	Each	105.0000	6	6			

AN525-10R14

Screw

Location	Loc Qty	Loc Code
ST346	105	
110023	5	
115371	100	

D3828-1KGY

D3828-1KGY

Vertical Tunnel Lower, LH

D3828-2KGY

D3828-2KGY

Vertical Tunnel Lower, RH

D3830-1KGY

D3830-1KGY

Vertical Tunnel Upper, LH

D3830-2KGY

D3830-2KGY

Vertical Tunnel Upper, RH

D3959-041KGY

D3959-041KGY

Vertical Tunnel, Aft Center

D3970-1KGY

D3970-1KGY

Cover w/ Flashlight Holder

Location	Loc Qty	Loc Code
ST346	105	
110023	5	
115371	100	

Location	Loc Qty	Loc Code
ST346	105	
110023	5	
115371	100	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 78089

78089
D206-781-551KGY

Parent Item: D206-781-551KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

D3989-1

Manufactured No

110

f

324.0000

(3) 3

**

SP

D3989-1

Seal

(D3989-1-360)
12-01-05

Location Loc Qty Loc Code

st417 324

55175 324

MS20426AD3-4

Purchased No

110

Each

4,410.000

12 12

**

3X

SP

RIVET

MS20426AD3-4

Location Loc Qty Loc Code

ST316 4410

104374 1094

110398 3316

MS21059L3

Purchased No

110

Each

143.0000

6 6

**

SP 12-01-05

Nut Plate

MS21059L3

Location Loc Qty Loc Code

ST301 143

118614 43

119546 100

6X

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.2 BELL 206 L3/L4

5.2.1 D206-781-511/-513 UTILITY KITS

Qty -511	Qty -513	Part Number	Description
X		D206-781-511	UTILITY KIT
	X	D206-781-513	UTILITY KIT W/ADS
1		D206-781-541	CREW CABIN OVERHEAD KIT
	1	D206-781-543	CREW CABIN OVERHEAD KIT W/ADS
1	1	D206-781-545	ROTOR BRAKE PANEL KIT
1	1	D206-781-551	VERTICAL TUNNEL KIT
1		D206-781-561	REAR OVERHEAD KIT
	1	D206-781-563	REAR OVERHEAD KIT W/ADS
1	1	D206-781-571	HAT BIN KIT

5.2.2 D206-781-541/-543/-545/-551/-561/-563/-571 KITS

Qty -541	Qty -543	Qty -545	Qty -551	Qty -561	Qty -563	Qty -571	Part Number	Description
X							D206-781-541	CREW CABIN OVERHEAD KIT
	X						D206-781-543	CREW CABIN OVERHEAD KIT W/ADS
		X					D206-781-545	ROTOR BRAKE PANEL KIT
			X				D206-781-551	VERTICAL TUNNEL KIT
				X			D206-781-561	REAR OVERHEAD KIT
					X		D206-781-563	REAR OVERHEAD KIT W/ADS
						X	D206-781-571	HAT BIN KIT
1							D3844-041	OVERHEAD PANEL W/ DUCT, LH
1							D3844-042	OVERHEAD PANEL W/ DUCT, RH
1							D3844-1	OVERHEAD PANEL, LH
1							D3844-2	OVERHEAD PANEL, RH
1	1						D3958-1	PANEL
		1					D3961-1	ROTOR BRAKE PANEL
1	1						D3989-1-360	SEAL
8	8				NAS388-6-8P		SCREW	
		4			NAS388-6-12P		SCREW	
8	8	4			NAS391B6P		WASHER	
		4			MS21059L06		NUTPLATE	
		8			MS20426AD3-3		RIVET	
			1		D3828-1		VERTICAL TUNNEL, LOWER LH	
			1		D3828-2		VERTICAL TUNNEL, LOWER RH	
			1		D3830-1		VERTICAL TUNNEL, UPPER LH	
			1		D3830-2		VERTICAL TUNNEL, UPPER RH	
			1		D3959-041		VERTICAL TUNNEL, AFT CENTER	
			1		D3970-1		COVER W/ FLASHLIGHT HOLDER	
			1		D3989-1-360		SEAL	
			6		AN525-10R14		SCREW	
			6		MS21059L3		NUTPLATE	
			12		MS20426AD3-4		RIVET	
				1	D3831-1		REAR OVERHEAD, LH	
				1	D3831-2		REAR OVERHEAD, RH	
				1	D3967-1		REAR OVERHEAD, CENTER	
				1	D3967-041		REAR OVERHEAD W/ DUCT, CENTER	
				1	D3962-1		REAR OVERHEAD CORNER, LH	
				1	D3962-2		REAR OVERHEAD CORNER, RH	
				1	D3971-1		INSERT	

continued next page...

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...continued

			1	1	D3971-2	INSERT
			2	2	D3800-3-100-1500	HOOK STRIP
			20	20	NAS388-6-8P	SCREW
			4	4	NAS388-6-12P	SCREW
			24	24	NAS391B6P	WASHER
			6	6	MS21059L06	NUTPLATE
			12	12	MS20426AD3-3	RIVET
			4	4	AN525-10R12	SCREW
			4	4	NAS43DD3-68	SPACER
			2		D3963-1	LIGHT COVER
			2		D3963-3	LIGHT COVER
			2		D3964-1	LIGHT COVER W/ DUCTS
			2		D3964-3	LIGHT COVER W/ DUCTS
			16	16	MS21059L06	NUTPLATE
			32	32	MS20426AD3-5	RIVET
			16	16	NAS388-6-12P	SCREW
			16	16	NAS391B6P	WASHER
				1	D3850-1	HAT BIN
				6	D3851-1	DOUBLER
				4	AN525-10R8	SCREW

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